

# 2MBI600XDE065-50

IGBT Modules

**Power Module (X series)**  
**650V / 600A / 2-in-1 package**

■ **Features**

- LOW  $V_{CE(sat)}$
- High speed switching
- Low Inductance Module structure

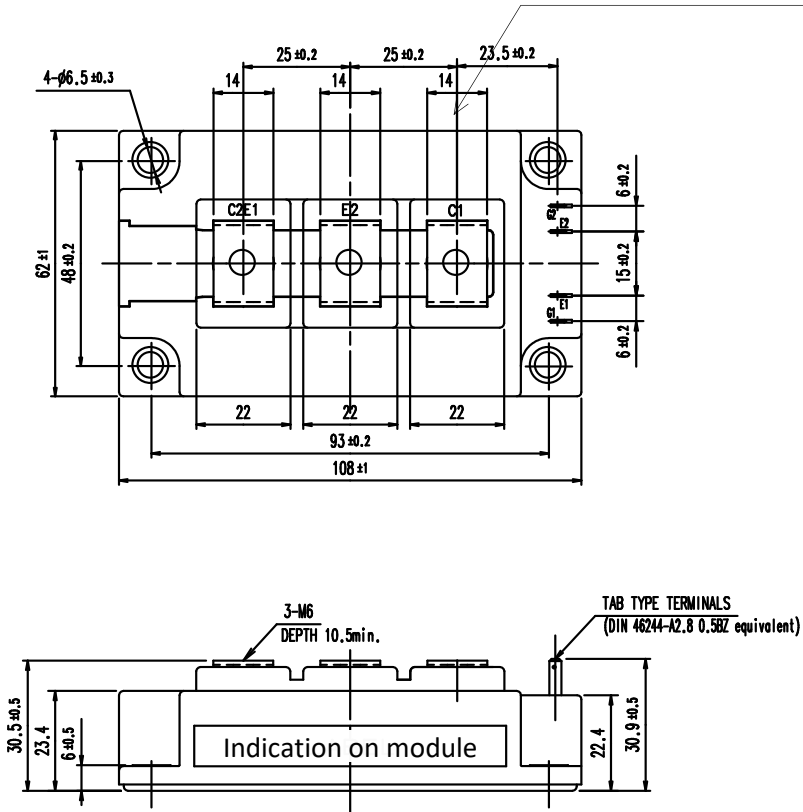
■ **Applications**

- Inverter for Motor Drives, AC and DC Servo Drives
- Uninterruptible Power Supply Systems,
- Industrial machines, such as Welding machines



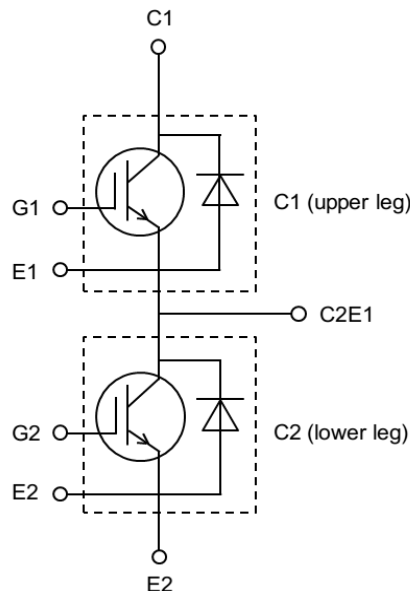
■ **Outline drawing ( Unit : mm )**

Characteristics indication



Weight: 370g(typ.)

■ **Equivalent Circuit**



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**IGBT Modules**
**■ Absolute Maximum Ratings (at  $T_C=25^\circ\text{C}$  unless otherwise specified)**

Items		Symbols	Conditions	Maximum Ratings	Units
Collector-Emitter voltage, Gate-Emitter short-circuited		$V_{CES}$		650	V
Gate-Emitter voltage, Collector-Emitter short-circuited		$V_{GES}$		$\pm 20$	V
Collector current		$I_C$	Continuous $T_C=100^\circ\text{C}$	600	A
Repetitive peak collector current		$I_{CRM}$	1ms	1200	
Forward current		$I_F$		600	
Repetitive peak forward current		$I_{FRM}$	1ms	1200	
Total power dissipation		$P_{tot}$	1 device	2775	W
Virtual Junction temperature		$T_{vj}$		175	$^\circ\text{C}$
Operating virtual junction temperature		$T_{vjop}$		175	
Case temperature		$T_C$		125	
Storage temperature		$T_{stg}$		-40 ~ 125	
Isolation voltage	between terminal and copper base (*1)	$V_{isol}$	AC: 1min.	4000	Vrms
Mounting torque of screws to heat sink(*2)		$M_s$	M5 or M6	6.0	N m
Mounting torque of screws to terminals(*2)		$M_t$	M6	5.0	

(\*1) All terminals should be connected together during the test.

(\*2) Recommendable Value:                   Mounting                   3.0 ~ 6.0N·m           (M5 or M6)  
                                                           Terminals                 2.5 ~ 5.0 N·m       (M6)

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**IGBT Modules**
**■ Electrical characteristics (at  $T_{vj}=25^{\circ}\text{C}$  unless otherwise specified)**

Items	Symbols	Conditions	Characteristics			Units	
			min.	typ.	max.		
Collector-Emitter cut -off current, Gate-Emitter short - circuited	$I_{CES}$	$V_{GE} = 0\text{V}$ $V_{CE} = 650\text{V}$	-	-	200	$\mu\text{A}$	
Gate leakage current, Collector-Emitter short-circuited	$I_{GES}$	$V_{CE}=0\text{V}, V_{GE}=\pm 20\text{V}$	-	-	400	nA	
Gate-Emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = 20\text{V}$ $I_C = 600\text{mA}$	6.0	6.5	7.0	V	
Collector-Emitter saturation voltage	$V_{CE(sat)}$ (terminal)	$V_{GE} = 15\text{V}$ $I_C = 600\text{A}$	$T_{vj}=25^{\circ}\text{C}$	-	1.55	2.00	V
			$T_{vj}=25^{\circ}\text{C}$	-	1.30	1.75	
	$T_{vj}=125^{\circ}\text{C}$		-	1.45	-		
	$T_{vj}=150^{\circ}\text{C}$		-	1.50	-		
	$T_{vj}=175^{\circ}\text{C}$		-	1.55	-		
Internal gate resistance	$r_g$	-	-	0.94	-	$\Omega$	
			-	69	-	nF	
Input capacitance	$C_{ies}$	$V_{CE}=10\text{V}, V_{GE}=0\text{V}, f=1\text{MHz}$	-	2.6	-		
Output capacitance	$C_{oes}$		-	0.93	-		
Reverse transfer capacitance	$C_{res}$		-	-	-		
Gate charge	$Q_G$		$V_{CC} = 300\text{V}, I_C = 600\text{A}$ $V_{GE} = -15 \rightarrow +15\text{V}$	-	4.9	-	$\mu\text{C}$
Forward voltage	$V_F$ (terminal)	$V_{GE} = 0\text{V}$ $I_F = 600\text{A}$	$T_{vj}=25^{\circ}\text{C}$	-	1.80	2.25	V
			$T_{vj}=25^{\circ}\text{C}$	-	1.55	2.00	
	$T_{vj}=125^{\circ}\text{C}$		-	1.50	-		
	$T_{vj}=150^{\circ}\text{C}$		-	1.50	-		
	$T_{vj}=175^{\circ}\text{C}$		-	1.45	-		
Turn-on delay time (*1)	$t_{d(on)}$	$V_{CC} = 300\text{V}$ $I_C, I_F = 600\text{A}$ $V_{GE} = +15/ -15\text{V}$ $R_G = 3.3 \Omega$ $L_S = 30 \text{ nH}$	$T_{vj}=25^{\circ}\text{C}$	-	0.39	-	$\mu\text{s}$
			$T_{vj}=125^{\circ}\text{C}$	-	0.44	-	
			$T_{vj}=150^{\circ}\text{C}$	-	0.45	-	
			$T_{vj}=175^{\circ}\text{C}$	-	0.46	-	
Rise time (*1)	$t_r$		$T_{vj}=25^{\circ}\text{C}$	-	0.15	-	
			$T_{vj}=125^{\circ}\text{C}$	-	0.17	-	
			$T_{vj}=150^{\circ}\text{C}$	-	0.17	-	
			$T_{vj}=175^{\circ}\text{C}$	-	0.18	-	
Turn-off delay time (*1)	$t_{d(off)}$		$T_{vj}=25^{\circ}\text{C}$	-	0.49	-	
			$T_{vj}=125^{\circ}\text{C}$	-	0.52	-	
			$T_{vj}=150^{\circ}\text{C}$	-	0.53	-	
			$T_{vj}=175^{\circ}\text{C}$	-	0.54	-	
Fall time (*1)	$t_f$		$T_{vj}=25^{\circ}\text{C}$	-	0.09	-	
			$T_{vj}=125^{\circ}\text{C}$	-	0.11	-	
			$T_{vj}=150^{\circ}\text{C}$	-	0.12	-	
			$T_{vj}=175^{\circ}\text{C}$	-	0.12	-	
Reverse recovery time	$t_{rr}$	$T_{vj}=25^{\circ}\text{C}$	-	0.15	-		
		$T_{vj}=125^{\circ}\text{C}$	-	0.27	-		
		$T_{vj}=150^{\circ}\text{C}$	-	0.29	-		
		$T_{vj}=175^{\circ}\text{C}$	-	0.32	-		

(\*1) Turn on time ( $t_{on}$ ) =  $t_{d(on)} + t_r$ , Turn off time ( $t_{off}$ ) =  $t_{d(off)} + t_f$

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**IGBT Modules**
**■ Electrical characteristics (at  $T_{vj}= 25^{\circ}\text{C}$  unless otherwise specified)**

Items	Symbols	Conditions	Characteristics			Units	
			min.	typ.	max.		
Turn-on energy	$E_{on}$	$V_{CC} = 300\text{V}$ $I_C, I_F = 600\text{A}$ $V_{GE} = +15/ -15\text{V}$ $R_G = 3.3 \Omega$ $L_S = 30 \text{ nH}$	$T_{vj}=25^{\circ}\text{C}$	-	15.4	-	mJ
			$T_{vj}=125^{\circ}\text{C}$	-	18.9	-	
			$T_{vj}=150^{\circ}\text{C}$	-	19.5	-	
			$T_{vj}=175^{\circ}\text{C}$	-	20.1	-	
Turn-off energy	$E_{off}$		$T_{vj}=25^{\circ}\text{C}$	-	31.0	-	
			$T_{vj}=125^{\circ}\text{C}$	-	34.2	-	
			$T_{vj}=150^{\circ}\text{C}$	-	35.0	-	
			$T_{vj}=175^{\circ}\text{C}$	-	35.8	-	
Reverse recovery energy	$E_{rr}$		$T_{vj}=25^{\circ}\text{C}$	-	4.1	-	
			$T_{vj}=125^{\circ}\text{C}$	-	6.9	-	
			$T_{vj}=150^{\circ}\text{C}$	-	7.7	-	
			$T_{vj}=175^{\circ}\text{C}$	-	8.4	-	

**NOTICE:**

The external gate resistance ( $R_G$ ) shown above is one of our recommended value for the purpose of minimum switching loss. However the optimum  $R_G$  depends on circuit configuration and/or environment. We recommend that the  $R_G$  has to be carefully chosen based on consideration if IGBT module matches design criteria, for example, switching loss, EMC/EMI, spike voltage, surge current and no unexpected oscillation and so on.

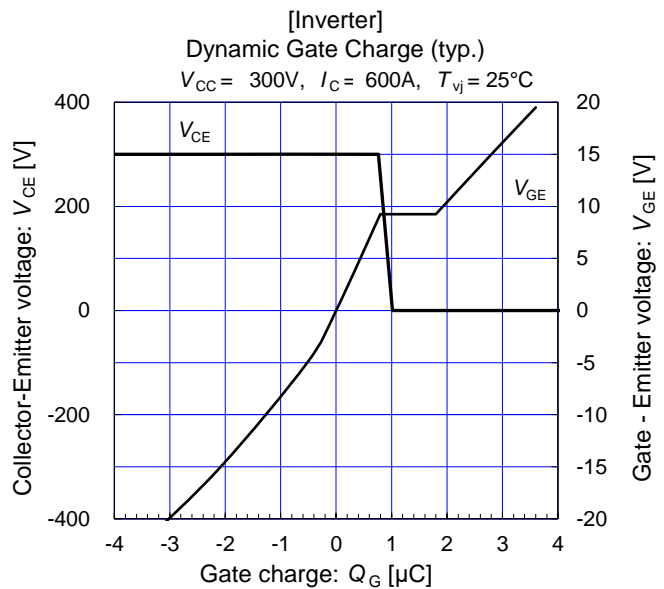
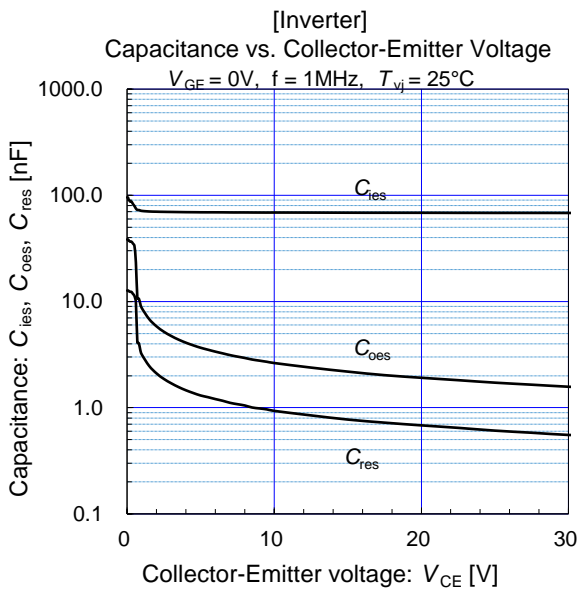
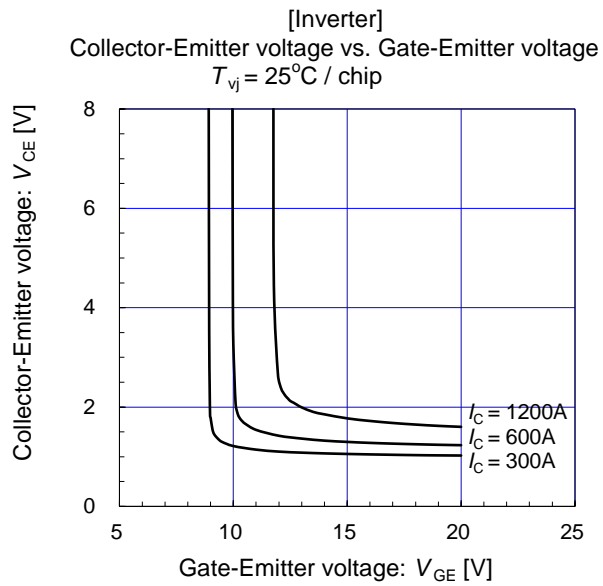
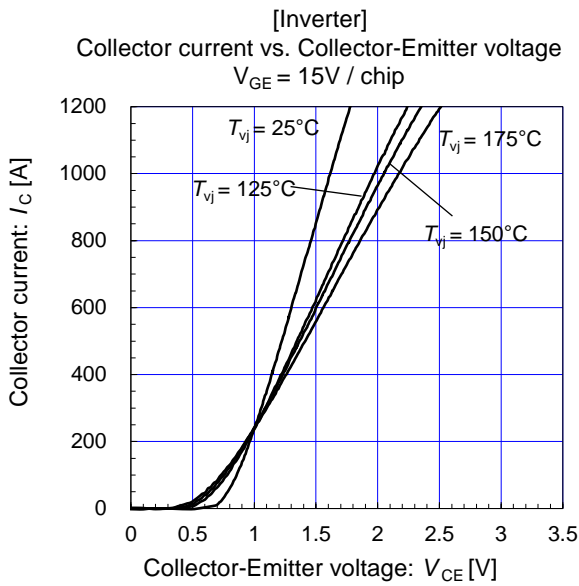
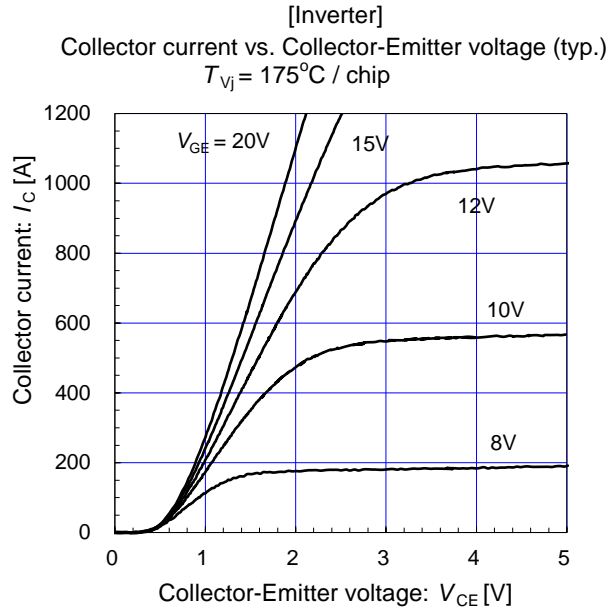
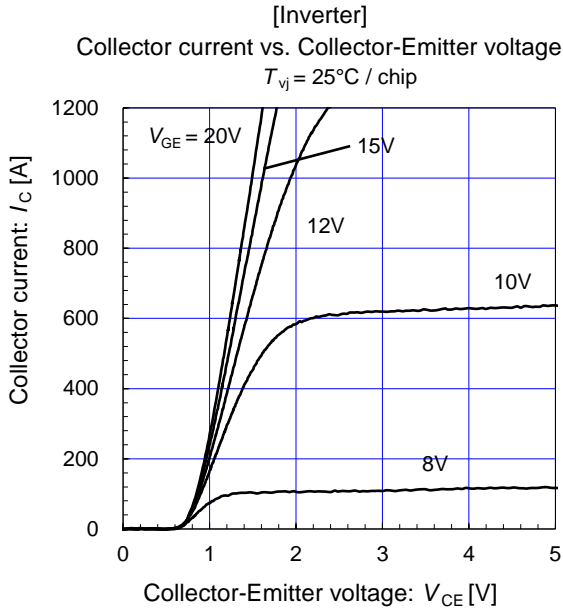
**■ Thermal resistance characteristics**

	Symbols	Conditions	Characteristics			Units
			min.	typ.	max.	
Thermal resistance (1device)	$R_{th(j-c)}$	Inverter IGBT	-	-	0.054	K/W
		Inverter FWD	-	-	0.087	
Thermal resistance case to heat sink (1IGBT + 1FWD) (*1)	$R_{th(c-s)}$	with 1 W/(m·K) thermal grease	-	0.0125	-	

(\*1) This is the value which is defined mounting on the additional heat sink with thermal grease.

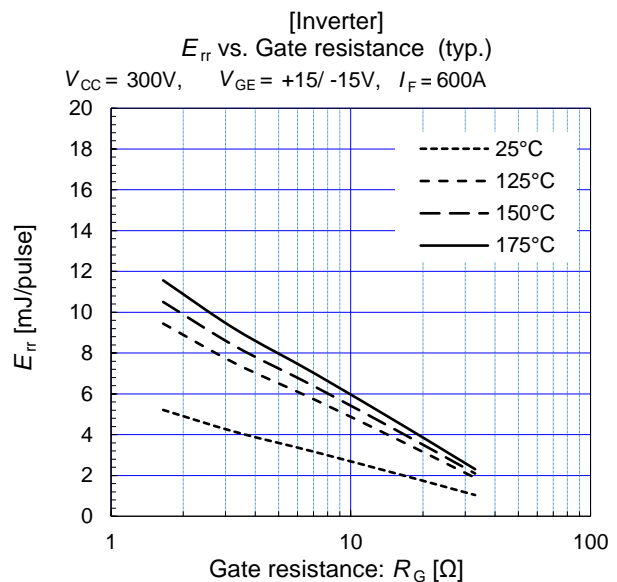
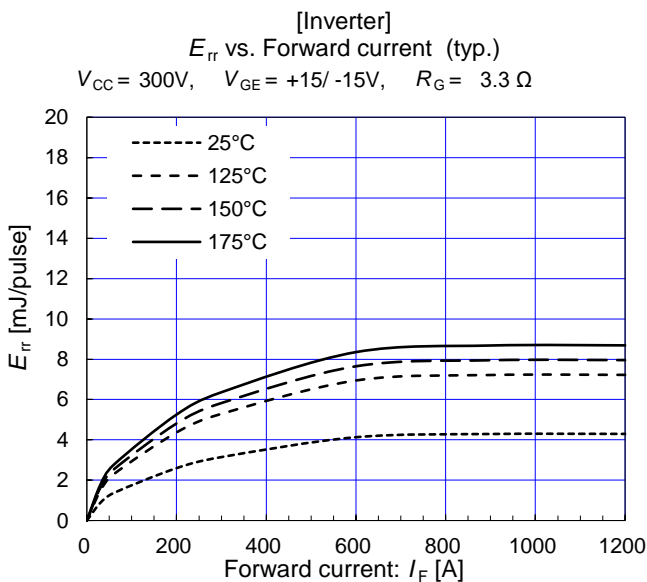
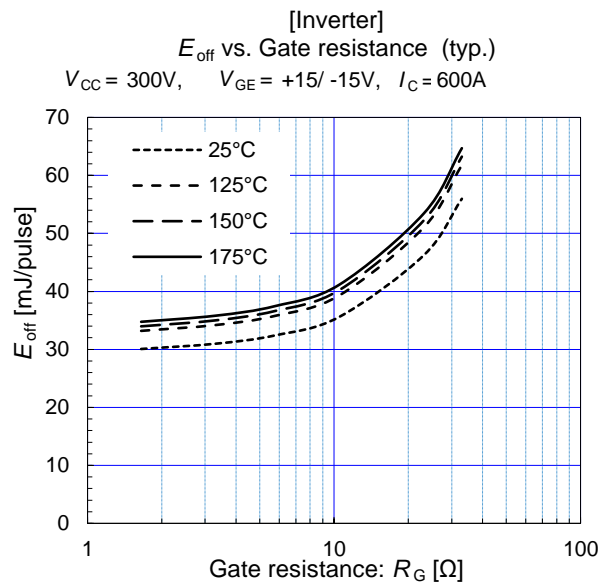
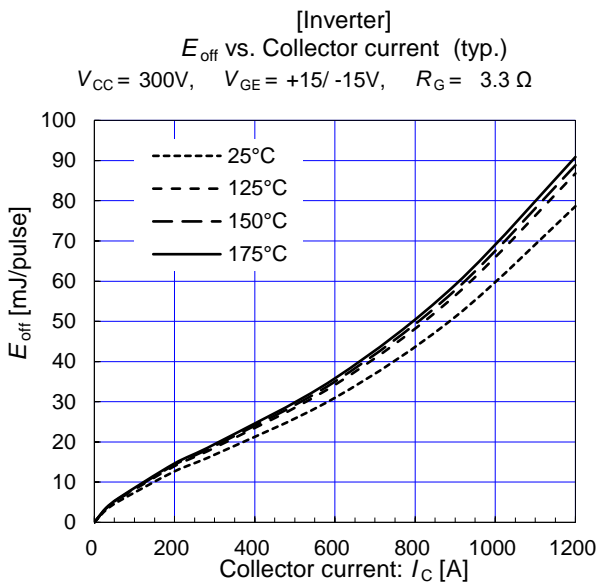
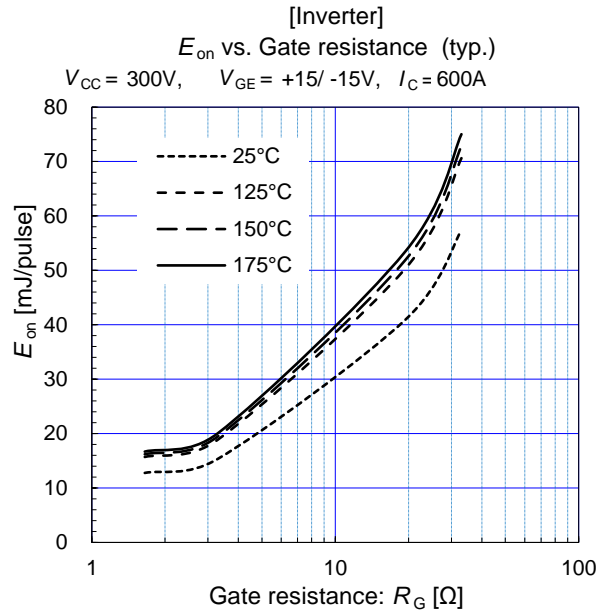
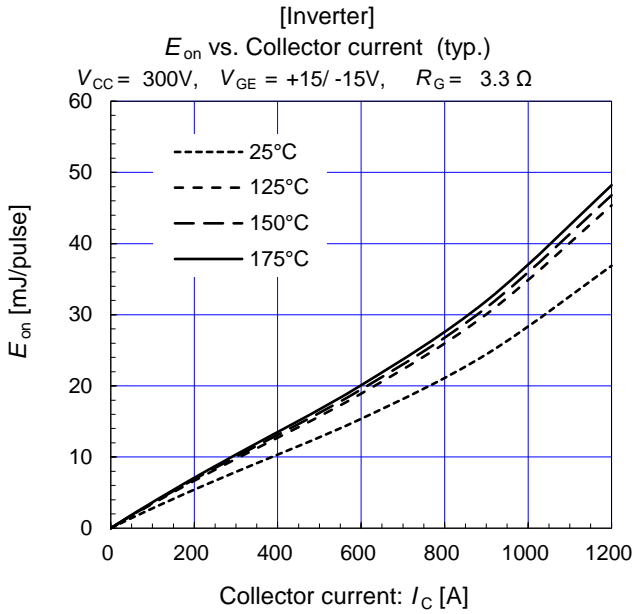
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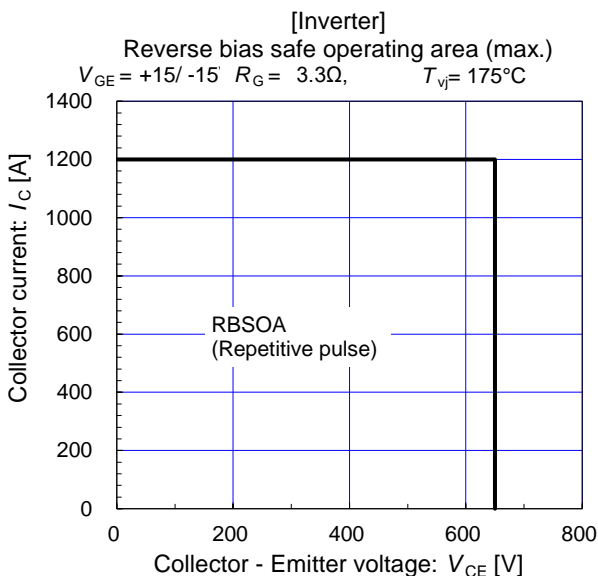
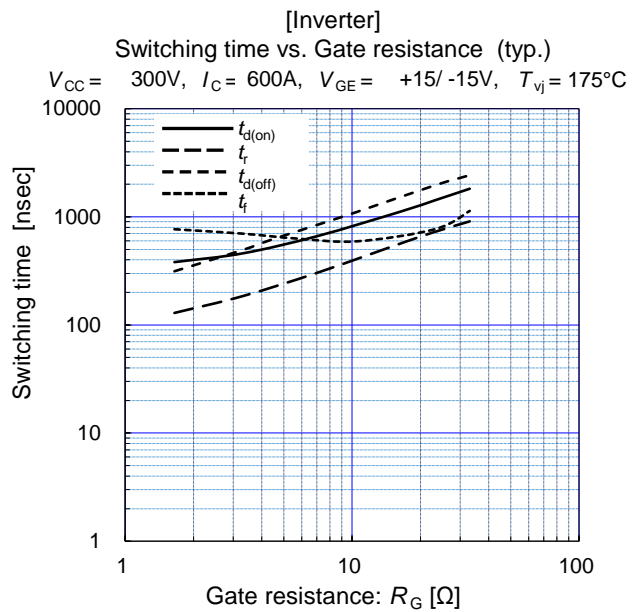
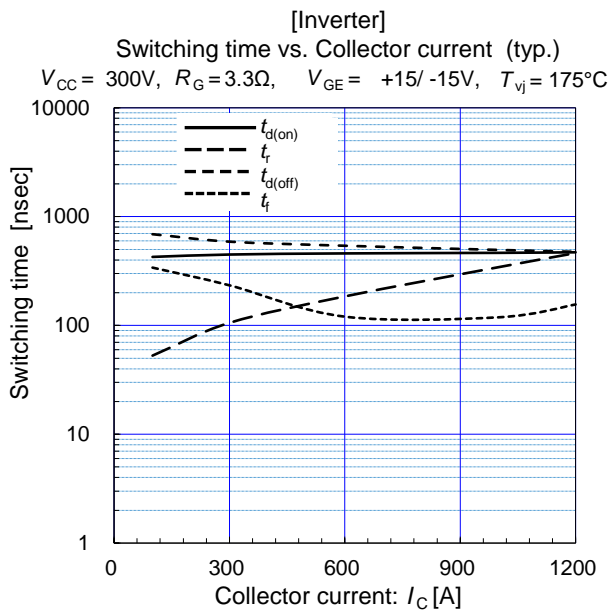
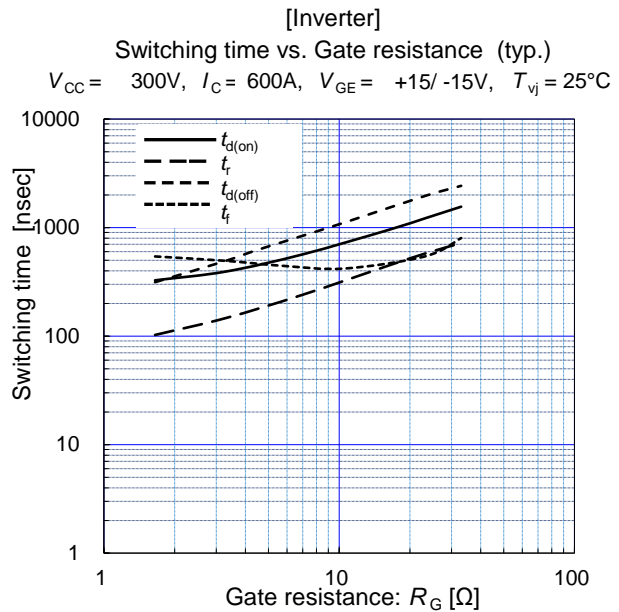
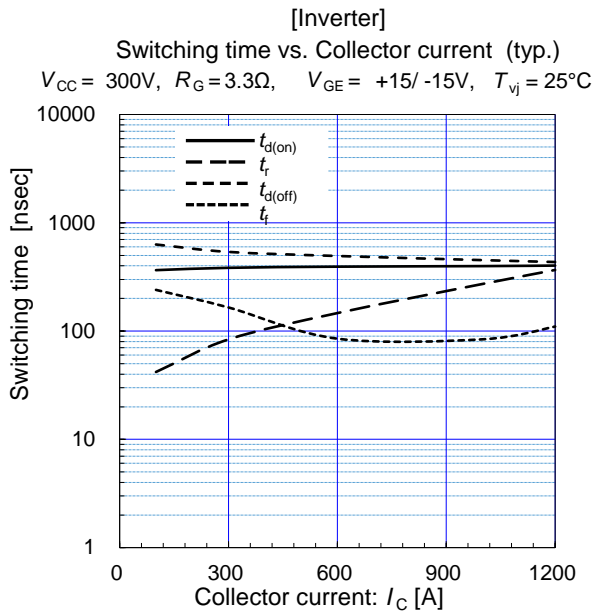
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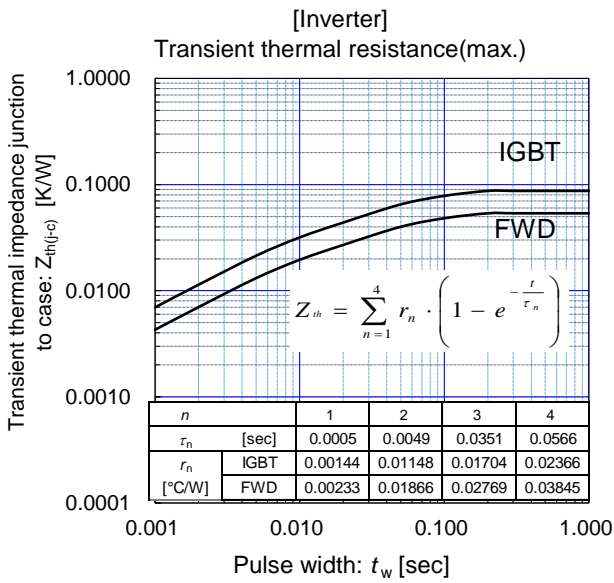
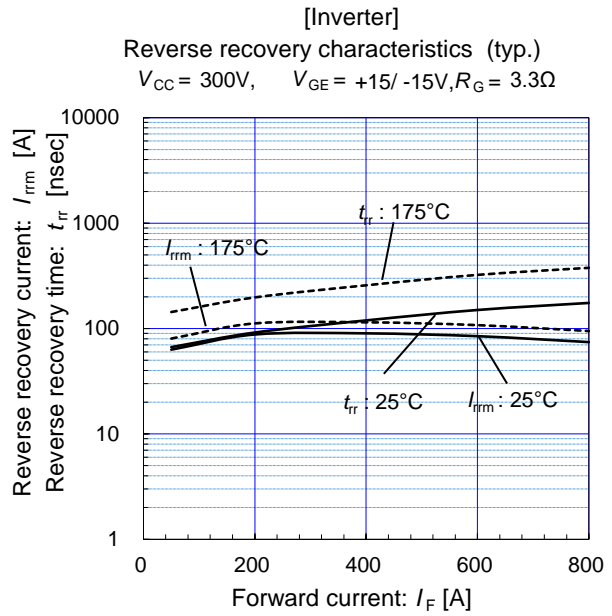
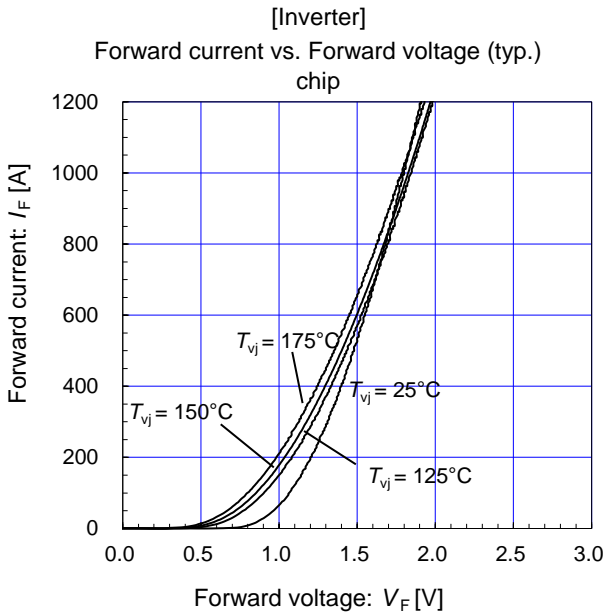
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## IGBT Modules

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